MADE IN JAPAN



2024/2025



MORIMOTO MFG. CO., LTD.

MACHINES LINE UP

- 1. JJ3014GH-01M-2x4-ASG-2
- 2. NL5803GVHD APH-3-ST
- 3. SQ7803LR-PDX
- 4. NC1001GUSJ-CD-TL1-UTAB
- 5. JJT 5014GH-01M-2X4-ARB-3
- 6. JJT5014GH-01M-2X4-ARB-2
- 7. JJ5014GH-01M-2X4-ABS-2
- 8. NR9803GALK-ABH-4
- 9. NC1103GALK-UF-UTA+ABH-1A
- 10. SQ7702FB-L-TC2/DD/PT
- 11. JJ3014GH-01M-2x4/ATC
- 12. NC1103GUS-CD-UTA
- 13. FBX1102PCP
- 14. NFS6604G2FMH-H-S-DD
- 15. NL5803GXP-BP
- 16. DFB1404RF
- 17. DLR1502WPEHD-Z
- 18. DLR1501K
- 19. NR9803GPEHK-AHK-3
- 20. ECO-1050

OTHERS

Makitron Karitorun



JJ3014GH-01M-2x4-ASG-2

Semi-automatic serging machine

2 needle, 4 thread, semi-automatic, serging machine.

In this model, two sensors detects the starting edge and ending edge of a fabric to enable automatic sewing and thread cutting.



Feature

Semi-automatic function

Operation settings, such as the speed after the sensor detects the fabric, can be easily changed from the LCD screen.

The workload of the operator is greatly reduced.



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Specifications	JJ3014GH-01M-2x4-ASG-2
Max. Speed	5000 rpm
Needle Type	Organ DCx27 #14
Stitch Length	1~3.8 mm
Presser Foot Lift	5.5 mm
Needle Bar Stroke	24.4 mm
Diff. Feed Ratio	Front and back movement (ratio 0.8~1.8)
Gauge Size	2mm x 4mm
Application	Serging
Material	Light to Medium

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NL5803GVHD-APH-3-ST

Automatic pocket hemming machine

2 or 3 needle, flat bed, double chain stitch automatic pocket hemming machine.

This machine automatically sews and folds the edge of pockets into three plies, creating a precise and beautiful hem.

The worker simply inserts the fabric.

Features

[Automatic function]





Sensor control

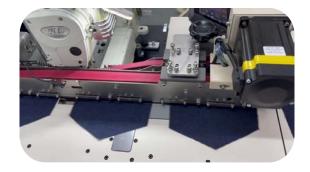
When a sensor detects the fabric, it automatically controls the movement of conveyor belt that fold and feed the fabric to the machine. another sensor controls the timing of cutting chain and another sensor for auto stacking.



• Change hem width Hem width (8mm to 25mm) and stitch position can be adjustable by touch screen.



• Mass production As many as 1,200 pocket hems can be sewn in one hour. You can expect significant cost cuts.



Specifications	NL5803GVHD-APH-3-ST
Max. Speed	2800 rpm
Needle Type	Organ TVx5 #18
Stitch Length	6~14 stitch/inch
Presser Foot Lift	8 mm
Needle Bar Stroke	34 mm
Diff. Feed Ratio	-
Gauge Size	1/8, 1/4, 3/8
Application	Pocket hemming
Material	Medium to Heavy

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SQ7803LR-PDX

Machine

for lap seaming

3 needle, double chain stitch, feed-off-thearm machine with a differential feeding system and our original belt puller.

This model is suitable for lap seam, yoke seam and inseam on heavy duty such as jeans and working pants.

 \star The sensor detects the thickness of the material and controls the speed, presser foot, puller pressure and threads tension.



Features

KANSAI SPECIAL Original belt puller

Newly developed original puller system realizes more powerful fabric feeding.

The cross point of crotch seam and yoke seam can be sewn stably. The feed amount can also be adjusted easily.



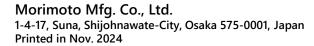
Before





Manual chain cutter

At the end of sewing, the chain can be cut off without using scissors, making it operatorfriendly.



 Differential feed mechanism

Left & right differential feed mechanism prevents from puckering.

Specifications	SQ7803LR-PDX
Max. Speed	5000 rpm
Needle Type	Organ TVx5 #22
Stitch Length	6~12 stitch/inch
Presser Foot Lift	10 mm
Needle Bar Stroke	35 mm
Diff. Feed Ratio	Left and right movement (ratio 0.7~1.3)
Gauge Size	1/4
Application	Lap seaming
Material	Heavy

After

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NC1001GUSJ-CD-TL1-UTAB

Chain stitch Machine for three ply hemming

1 needle, ultra small cylinder bed, double chain stitch machine for jeans hemming.

The upper and lower pullers at the rear firmly grasp the fabric and feed it powerfully.

We offer a wide variety of devices, including thread trimmers, condensed mechanisms, and fray prevention mechanisms.



Features



Small cylinder bed
 The ultra small cylinder bed (circumference
 145mm) makes it easy to sew.



• Fabric guide It helps to form triple plies and ensures a neat finished stitch.

Specifications

Max. Speed

Needle Type

Stitch Length

Presser Foot Lift

Needle Bar Stroke

Diff. Feed Ratio

Gauge Size

Application

Material



Rear puller

The rear puller feeds to overcome joining parts easily and stably, prevents seam jamming.

NC1001GUSJ-CD-TL1-UTAB

2500 rpm

8 mm

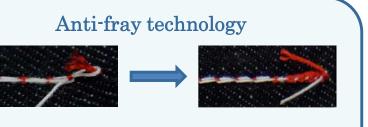
34 mm

N/A

Heavy

Organ TVx5 #18

 $6 \sim 11$ stitch/ inch



CD (Condensed Stitch) forces the stitches to be shorter, and TL-1 (Stitch Lock Mechanism) prevents from fraying more strongly.

*Option

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Three ply hemming





JJT5014GH-01M-2x4-ARB-3

AUTOMATIC

Rib attaching

sewing machine

2 needle, 4 thread, cylinder bed, automatic overlock machine for neck rib attach of T-shirts with upper feeding mechanism and chain cutter.

This machine is good for sewing the neck rib of the T-shirts.





Feature

Easy automatic function

Top feed mechanism can change feed amount while sewing corner parts automatically.

Feed rate can operate by touch panel. This function provides a beautiful finish.







Specifications	JJT5014GH-01M-2x4-ARB-3
Max. Speed	4000 rpm
Needle Type	Organ DCx27 #9
Stitch Length	1~3.8 mm
Presser Foot Lift	5.5 mm
Needle Bar Stroke	24.4 mm
Diff. Feed Ratio	Front and back movement (ratio 0.8~1.8)
Gauge Size	2mm x 4mm
Application	Attaching the neck part
Material	Light to Medium

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JJT5014GH-01M-2x4-ARB-2

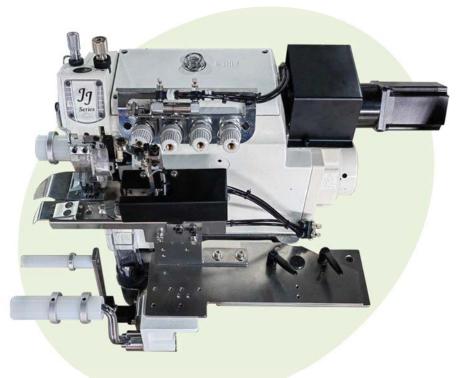
Rib attaching

sewing machine

2needle, 4 thread, cylinder bed, semi-automatic overlock machine for neck rib attach of T-shirts with upper feeding mechanism and chain cutter.

This machine is good for sewing the neck rib of the T-shirts.





Feature

Semi-automatic function

Top feed mechanism can change feed amount while sewing corner parts automatically.

Feed rate can operate by touch panel. This function provides a beautiful finish.







Specifications	JJT5014GH-01M-2x4-ARB-2
Max. Speed	4500 rpm
Needle Type	Organ DCx27 #9
Stitch Length	1~3.8 mm
Presser Foot Lift	5.5 mm
Needle Bar Stroke	24.4 mm
Diff. Feed Ratio	Front and back movement (ratio 0.8~1.8)
Gauge Size	2mm x 4mm
Application	Attaching the neck part
Material	Light to Medium

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JJ5014GH-01M-2x4-ABS-2

Blind stitch Bottom

hemming machine

2 needle, 4 thread, cylinder bed, semi-automatic blind stitch overlock machine for T-shirts blind hemming.

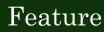
The length of blind stitch can be easily adjusted manually.





Front side

Back side



Operator support function

Folder can be opened and closed optionally when sewing blind stitches. This device allows for beautiful finishes even for unskilled operators.



Specifications Max. Speed

Needle Type Stitch Length

Presser Foot Lift

Diff. Feed Ratio

Gauge Size

Application

Material

Needle Bar Stroke



[Complete set]

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Blind stitch Bottom hemming

Front and back movement (ratio 0.8~1.8)

JJ5014GH-01M-2x4-ABS-2

4500 rpm Organ DCx27 #9

1~3.8 mm

5.5 mm

24.4 mm

2mm x 4mm

Light to Medium





NR9803GALK-ABH-4

AUTOMATIC

trimmer.

T-shirt bottom Hemming machine

2 or 3 needle, high performance, cylinder bed, bottom cover stitch machine. This model is equipped left knife and thread

It is suitable for hemming of T-shirts etc.

Simply insert the fabric and the device will detect the size automatically and keep the same tension. It can achieve beautiful stitch formation and produce products of stable quality.

Features



• Panel operation Once you select the size from the touch screen, it sew automatically. No complicated settings are required.



Sensor control Various sensors are used to control the sewing precisely.

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Alignment The control device ensures the both side seam into the same seam direction.



Easy to operate Operator does not need sewing skills. Only just set the fabric.

	<image/>
Specifications	NR9803GALK-ABH-4
Max. Speed	4000 rpm
Needle Type	Organ UYx128GAS #11
Stitch Length	6~16 stitch/inch
Presser Foot Lift	6 mm
Needle Bar Stroke	33 mm
Diff. Feed Ratio	Front-to-back movement (ratio 0.3~0.9)
Gauge Size	7/32 , 1/4 inch
Amplication	
Application	Bottom hemming



Material



Light to Medium





NC1103GALK-UF-UTA-ABH-1A

PROTOTYPE

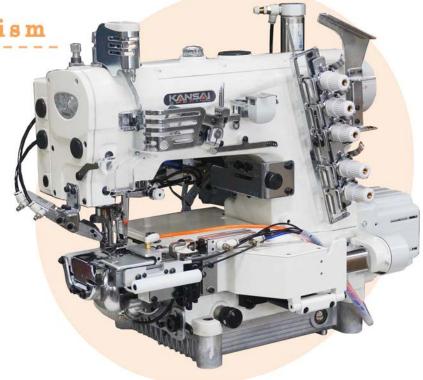
MADE IN JAPAN

Hemming machine with top feed mechanism

3 needle, high performance, small cylinder bed, top and bottom cover stitch machine with fabric trimmer built into the left of needle plate for hemming and thread trimmer.

This series is most suitable for knit fabrics in order to achieve uniform, flexible, and beautiful stitch formation.





Features

ABH-1A (Sensor type pneumatic hemming guide)

Sensor type pneumatic hemming guide is available. The sensor detects the end of fabric sewing and the folder opens automatically.

Efficient air control makes it easy to fold hemming stitches. *option



[Top feed mechanism]



Top feed



Micro adjustment

Top feed mechanism feeds the fabric properly. The feed amount can be adjusted by micro adjustment. This mechanism prevents puckering, ply shifting, and twisting.

#11
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ering

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SQ7702FB-L-TC2

Feed of the arm machine or tape attaching

2 needle, double chain stitch, feed-off-the arm machine with a differential feeding system for tape attaching.

This model is suitable for tape attaching for light to medium material such as T-shirts.



Features

Differential feed dog mechanism

This model is equipped differential feed dog system.

By adjusting the differential ratio of front and back feed dog, puckering can be reduced.



Specifications



[User friendly functions]



Tape cutting



This model is able to cut tape by pushing button. Also, it is equipped with a folder for tape attaching that improves operator work.

Max. Speed	5000 rpm
Needle Type	Organ UYx128GAS #12
Stitch Length	8~21 stitch/inch
Presser Foot Lift	8 mm
Needle Bar Stroke	31.3 mm
Diff. Feed Ratio	Front-to-back movement (ratio 0.7~1.3)
Gauge Size	1/4 inch
Application	Tape attaching
Material	Light to Medium

S07702FB-1-TC2

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JJ3014GH-01M-2x4/ATC

Overlock machine with touch panel

2 needle, 4 thread high speed overlock machine with touch panel for easy setting.

Using three sensors, the machine can minimize the thread loss and air loss (the suction for threads only works after the cut).







Feature

3 mode selection

Auto: When the sensor detects the fabric, the presser foot lowers and sewing starts automatically, and finally the chain is cut.

- **Semi-Auto :** Start sewing automatically. A sensor detect the end of the fabric and automatically cuts the chain.
- **Manual :** All sewing is done manually. At the end, the chain is cut by pressing a switch.



[User friendly functions]



Touch panel

sensor

Touch panel can adjust the length of the tape and the chain by the number of needles, and change the settings such as the mode.

Sensors detect fabrics and chains, eliminating the need for cutting.

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Specifications	JJ3014GH-01M-2x4/ATC
Max. Speed	7000 rpm
Needle Type	Organ DCx27 #9
Stitch Length	1~3.8 mm
Presser Foot Lift	5.5 mm
Needle Bar Stroke	24.4 mm
Diff. Feed Ratio	Front and back movement (ratio 0.7~2)
Gauge Size	2mm x 4mm
Application	Plain Seaming
Material	Light to Medium







NC1103GUS-CD-UTA

Top and bottom cover stitch machine

3 needle, high performance, ultra small cylinder bed, top and bottom cover stitch machine for small round cuff.

It is a model suitable for tube stitching for small ladies and baby clothes.

This model has anti fray technology.



Features



Ultra Small cylinder bed The circumference of the cylinder is **145mm**. It is suitable for sewing thin tubes.



Thread trimmer It is equipped with a thread trimming device as standard.



Upper and lower puller

The feed amount of the upper and lower rubber pullers can be adjusted.

NC1103GUS-CD-UTA

Organ UYx128GAS #11

7~16 stitch/inch

7/32 , 1/4 inch

Light to Medium

3000 rpm

6 mm

34 mm

N/A

Condensed technology			
Back			
Commission and the second s			

The CD device (condensed stitch mechanism) reduces fraying.

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Specifications

Max. Speed

Needle Type Stitch Length

Presser Foot Lift

Needle Bar Stroke

Diff. Feed Ratio

Gauge Size

Application Material



Top & bottom covering







FBX1102PCP

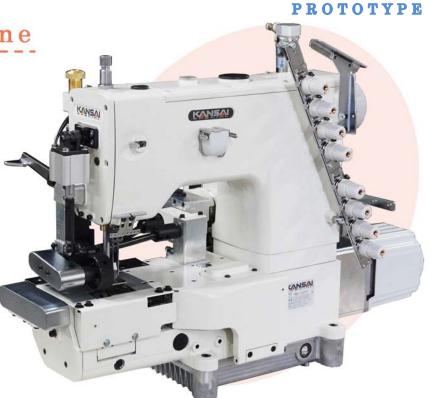
Chain stitch Machine

for sewing carpet

2 needle, cylinder bed, double chain stitch machine with needle feed for lace attaching of carpet.

The needle bar stroke height is also suitable for sewing very thick fabrics. The stitch length is fixed at 6 mm.

It is suitable for sewing carpets.



Features

4 pullers

With a total of four pullers, including the top and bottom pullers at the rear and the top and bottom pullers next to the needle, thick fabrics can be fed securely.



FBX1102PCP 2800 rpm

6 mm (Fixed)

-

40 mm

N/A

8 mm

Heavy

Sewing carpets

Schmetz SY7737 NM230

[User friendly functions]



Ideal for thick fabrics
The needle bar stroke is 40 mm, making it easy to sew thick fabrics.

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Specifications

Max. Speed Needle Type

Stitch Length

Presser Foot Lift

Needle Bar Stroke

Diff. Feed Ratio

Gauge Size

Application

Material







NFS6604G2FMH-H-S-DD

PROTOTYPE

Machine for flat seaming 4 needle, feed-off-the-arm, top and bottom flat seamer machine with double -cut presser foot. We have reviewed the oil circulation method, and have created a highly durable specification that circulates oil efficiently and is operator-friendly with less vibration and noise. S model **NEW**



Cylinder circumference 140 mm *Standard 148mm

Super-differential feed mechanism

The conventional differential ratio has been improved to support a differential ratio of 1:0.5~1:1.5.

It is also possible to sew materials with high stretch smoothly.

The differential ratio can be easily adjusted by a manual lever.

[User friendly functions]



Mount base



Cushion pad

The mount base has been redesigned and the height can be adjusted to suit the operator. Cushion pad are available to reduce the burden of work.

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Application

Material

TIP!



★ The stitch length can also be adjusted with a manual lever.

Specifications	NFS6604G2FMH
Max. Speed	3500~3800 rpm
Needle Type	Organ FLx118GCS 11
Stitch Length	10~16 stitch/inch
Presser Foot Lift	6 mm
Needle Bar Stroke	30 mm
Diff. Feed Ratio	Front-to-back movement (ratio 0.5~1.5)
Gauge Size	5.2mm , 6.0mm

Top & bottom covering

Light to Medium



NL5803GXP-BP

Chain stitch Machine with belt puller

3 needle, flat bed, double chain stitch machine for lap seaming.

This model uses Kansai Special's original belt puller.

It is suitable for lap seaming on medium to heavy materials.



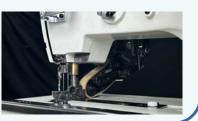


KANSAI SPECIAL original belt puller

The original puller allows for powerful fabric feeding. The two rollers firmly feed the fabric,

allowing it to easily overcome the stepped parts of thick fabrics.





[User friendly functions]



Guide folder

It helps to form triple plies and ensures a neat finished stitch.

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adjustment

The regulator adjusts the pressure of the puller with a cylinder.

Specifications	NL5803GPXP-BP
Max. Speed	4500 rpm
Needle Type	Organ TVx5 #18
Stitch Length	6~14 stitch/inch
Presser Foot Lift	8 mm
Needle Bar Stroke	34 mm
Diff. Feed Ratio	N/A
Gauge Size	1/4 inch
Application	Lap seaming
Material	Medium to Heavy





PROTOTYPE



DFB1404RF(and standard DFB1404)

Twin head sewing

machine

4 needle, flat bed, symmetrical twin head, double chain stitch machine.

This model is suitable for sewing both sides for of fabric, towel, pillow covers, etc. The distance between machines can be adjustable according of the fabric size.



Features

Simultaneous sewing of both ends of wide fabrics

By using it alongside a standard sewing machine, it can handle wide range of edge sewing.

A symmetrical sewing machine has been realized with a minimum number of parts.





[User friendly functions]



Folder

A folder can be equipped to make it easier to attach line tapes.



Supports wide fabric

It is possible to sew both ends of long fabric at the same time, improving work efficiency.

Specifications	DFB1404RF
Max. Speed	2500 rpm
Needle Type	Organ UO x 113 #14
Stitch Length	7~17 stitch/inch
Presser Foot Lift	10 mm
Needle Bar Stroke	34 mm
Diff. Feed Ratio	N/A
Gauge Size	-
Application	Lap seaming
Material	Medium to Heavy

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DLR1502WPEHD-Z

<u>Chain stitch Machine</u> for attaching zipper

2 needle, flat bed, double chain stitch machine for zipper attaching.

Suitable for zipper sewing with special gauge, folder. It achieves a strong and uniform zipper attachment to medium-thick to thick fabrics.

This model is suitable for sewing zippers on furniture etc.



Features



Realizing stable sewing

- Special gauge parts with zipper chute and folder.
- Special top and bottom rubber pullers with stabilize zipper attaching.
- · Compatible with 25mm wide fasteners.





[User friendly functions]



Dedicated folder

A special folder securely feeds the fabric and zipper, easily achieving a neat finish.



Easy to thread

It is equipped with a looper tilting mechanism that makes it easier to thread the looper.

DLR1502WPEHD-Z
4500 rpm
Organ TV x 5 #21
7~16 stitch/inch
10 mm
34 mm
N/A
1/2 inch
Attaching zipper
Medium

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DLR1501K

Double chain stitch machine for sewing glove

1 needle, unique performance, flat bed, and double chain stitch machine for sewing gloves.

This model comes with a right knife and can be sewn while cutting the edges of the fabric.





Features

Simple mechanism

This is a single-needle model of the well-established side-down mechanism sewing machine. The right knife cuts the fabric smoothly, allowing you to sew at a consistent cutting width.

Depending on how you use it, you can expand the range of sewing you can do, such as sewing gloves.



DLR1501K

3500 rpm Organ TVx64 #14

6 mm

26 mm

N/A

-

7~21 stitch/inch

Glove edge stitching

Light to Medium

ANSA

[User friendly functions]



Presser foot lift

Manually control the presser foot. You can sew with the same handling as a lock stitch sewing machine.

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Specifications

Max. Speed

Needle Type

Stitch Length Presser Foot Lift

Needle Bar Stroke

Diff. Feed Ratio

Gauge Size

Application

Material





PROTOTYPE



NR9803GPEHK-AHK-3

AUTOMATIC

Attaching elastic automatic machine

3-needle, cylinder bed , bottom cover stitch automatic machine for attaching elastic band for men's briefs.

Simply insert the fabric and the device will detect the size and automatically apply tension.

It is uniform and supple, and can achieve beautiful stitch formation and produce products of stable quality.

Features



Panel operation Once initial settings are made on the Touch screen, stable, continuous sewing is possible.



Sensor control Various sensors are used to precisely control the sewing.





Check monitor

Sewing errors are reduced through visual inspection on a monitor and laser checks.



Easy to operate Sewing manufacturers don't need difficult skills just to put in the fabric.





Specifications	NR9803GPEHK-AHK-3
Max. Speed	4000 rpm
Needle Type	Organ UYx128GAS #11
Stitch Length	6~16 stitch/inch
Presser Foot Lift	6 mm
Needle Bar Stroke	33 mm
Diff. Feed Ratio	Front-to-back movement (ratio 0.3~2.9)
Gauge Size	7/32 , 1/4 inch
Application	Attaching elastic
Material	Light to Medium

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Corrugated Cardboard Closing Machine



Cardboard sewn with the Eco Stitcher has passed abrasion resistance tests (thread and liner) of 4,000 times, and compression and peel tests have confirmed that it is stronger than wire joints.

Cardboard sewn with thread is strong enough and easy to open and dismantle, making it truly the next generation of cardboard.



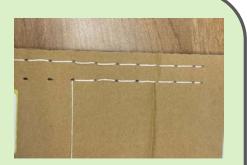
~ Features ~



The seams that come out on the inner surface of the cardboard case, the product will not be scratched.



Changing the bonding method from metal wire to sufu yarn made from pulp will greatly help the environment.



The thread is removed from the last seam, and after the thread is removed, the cardboard becomes a slender.

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👩 Instagram



全自動糸巻き機 Fully-automatic thread winder

Makitron





タッチパネルで簡単操作

Easy operation with touch panel



手軽なセッティング

Easy to set up



標準的なコーンに対応

Compatible with standard cones

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👩 Instagram



糸刈り装置 Thread cutting device

Karitorun





選べる2つのタイプ Choose from 2 types



ハンディタイプ Handy Type 取り付けタイプ Mounting Type

面倒な多本針の縫製時の糸切り後の糸残りもバリカンで素早く仕上げ できます。 糸くずのお手入れも楽にでき、作業性をより向上させます。 The clippers can also be used quickly finish off any remaining threads left over after thread trimming when sewing with multiple needles.

It also makes cleaning up lint easy, further improving workability.











MEMO



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